

**Figure 4 to § 431.6 - Equipment and Procedures
for Heat Processing Systems**

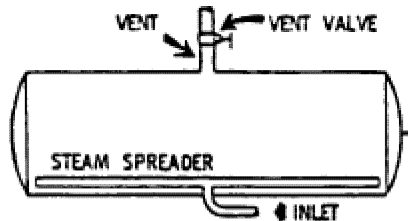


Figure 4.

Specifications (Figure 4): A 2 1/2 inch (6.4 cm) vent equipped with a 2 1/2 inch (6.4 cm) gate, plug cock, or other full-flow valve and located within 2 feet (61 cm) of the center of the retort.

Venting method (Figure 4): The vent valve must be wide open for at least 4 minutes and to at least 220 °F (or 104.5 °C).